

Date: Tuesday, 30/09/2008 8:55:24 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACER	
Job Number : 42350		
Estimate Number : 12489		
P.O. Number :	Part Number : D35321	
This Issue : 30/09/2008 S.O. No. :	Drawing Number : D3532 REV.A	
Prsht Rev. : NC	Project Number : N/A	
First Issue : // Type : MACHINED PARTS	Drawing Revision : REV.A	
Previous Run : 41846	Material :	
Written By :	Due Date : 10/10/2008	Qty: 20 Um: Each
Checked & Approved By : <u>JUL 08.9.30</u>		
Comment : Est Rev:A New Issue 06-07-12 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRINR0750	Delrin Round Bar 0.75"
-----	--------------	------------------------



Comment: Qty.: 0.0326 f(s)/Unit Total : 0.6510 f(s)

Delrin round bar 0.750 dia.

(MDELRINR0750)

Batch: M109671

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA643 & DWG D3532 ,

FOLIO REV: A

DWG REV: A

2-DEBURR AS REQUIRED

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 107

8/10/15

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 30/09/2008 8:55:24 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 42350

Part Number: D35321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/16 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 42350
Description: Spacer		Part Number: D3532-1
Inspection Dwg: D3532	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

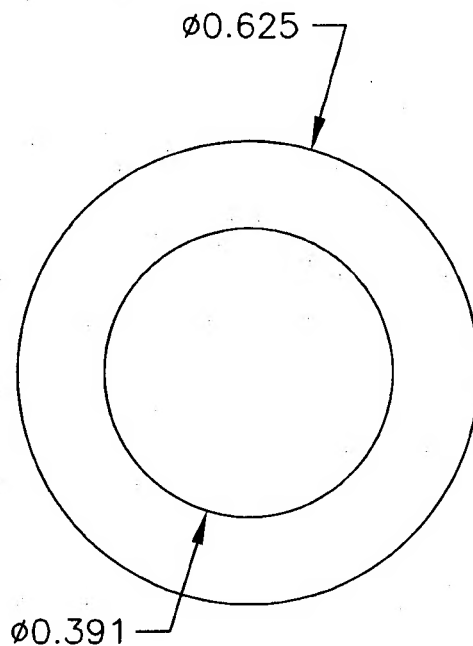
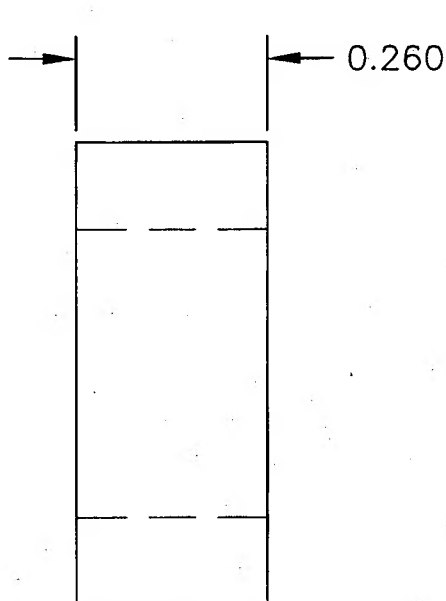
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.625	+0.008/-0.001	0.626	/			
Ø0.391	+0.006/-0.001	0.390	/			
0.260	+/-0.010	0.259	/			

Measured by: SA	Audited by: 85	Prototype Approval:	N/A
Date: 08/10/14	Date: 08/10/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.09	New Issue	KJ/EC/DD	E



DESIGN RH	DRAWN BY RH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3532	REV. A SHEET 1 OF 1
DATE 06.06.26		TITLE SPACER	SCALE 4:1
A	06.06.26	NEW ISSUE	



D3532-1 SPACER

D3532-1 SPACER

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42350

RELEASED
06-06-26 [Signature]

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